

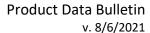
## 9004 Series - Lumina Stretch Opaque Heat Transfer Film

Lumina series 9004 is a very stretchable, opaque-colored heat transfer film designed for application to performance textiles. 9004 features excellent weeding capability for detailed designs, hot or cold peel for fast application, and opacity for multi-layer jobs. For use on 100% cotton, 100% uncoated polyester, poly/cotton blends, Lycra/spandex, and leather. CPSIA compliant: phthalate-free and lead-free.

Film Technology: ......Polyurethane Blockout: .....ves Outdoor Durability: .....N/A Adhesive/Color: ......Clear Liner: ......Pressure sensitive (PET) Application: 100% cotton, 100% uncoated polyester, poly/cotton blends, Lycra/spandex, leather Cut: ......Reverse Layer: .....yes Preheat Garment: .....5 seconds Computer Cut: .....yes Steel Rule: .....yes Flat Bed: .....yes Sheetable: .....yes Laminate: .....no Shelf Life: ......2 years Printing: .....no Application Temp: ......305 degrees (F) Application Time: ......15 seconds Pressure: ......Medium Peel: ......Hot/Cold Washing: ......Turn garment Inside out and machine wash using a cold setting with mild detergent. Do not bleach or dry clean. Dry at normal temperatures. Follow all garment Instructions.

Warranty: Data provided by FDC is for general information only. This data is not to be used for exacting specification purposes. Always pre-test product. Suitability for any given application is the responsibility of the user. Since FDC cannot control the conditions under which the products referred to herein may be used or handle, it can make no guarantee as to the effectiveness, safety or applicability with respect hereto. FDC's only obligation shall be to replace such quantity of product proven to be defective. FDC shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use or inability to use the product. Before using, the user shall determine the suitability of the product for their intended use, and the user assumes all risk and liability whatsoever in connection therewith. The seller, FDC, shall not be liable for any default or delay caused by contingency beyond its control or the control of its supplier including but not limited, short or reduced supply of fuel, or other integral components of the product.

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